F 540-028-196EN (2024-05-01) (F540_028_196EN)



CERTIFICATE



TÜV SÜD Czech s.r.o. – CERTIFICATION BODY Which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization



HTP s.r.o. U Továrny 798 CZ - 394 68 Žirovnice Company Registration No.: 63908204

Place of Manufacture: U Továrny 798, CZ - 394 68 Žirovnice

is certified to perform P - production, S - purchase and supply under classification level CL 1 according to EN 15085-2:2020.

Number of the Audit Report: 16.097.703 Certification validity: from 03.07.2024 until 02.07.2027

Certificate number: 16.097.586

Certification scheme: NKV-CS-001 - in accordance with TÜV SÜD Czech certification system s.r.o.

Details and validity conditions are stated in the annex to this certificate which forms its integral part and contains 1 page.

Prague, issued on 03.07.2024





Pavla Nerandžičová

1. Field of application: classification level CL1 - New build, conversion and repair of rail vehicles and their components

2. Range of certification:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions [mm]	Remarks
135 (Robot Panasonic WGIII)	2.1 and lower groups (max. S460M)	t 12,5 - 50	FW - sl
135	2.1 and lower groups (max. S460M)	t 12,5 - 50	FW - sl
135 (Robot Panasonic WGIII)	1.3 and lower groups (max. S460NL)	t 17,5 - 70	FW - ml
135 CZRO	1.3 and lower groups (max. S355MC)	t 1,75 - 5,0; D 12,5 - 50	FW - sl
135 SUD Czech	1.3 and lower groups (max. S355MC)	t M1:3,15 - 12,6; M2:4 - 16; D 47,5 - without limits	FW - sl
135 TUV	1.1 (max. R _e = 235 Mpa)	t 3 - 12	FW - sl
135 SUD	1.1 (max. R _e = 235 Mpa)	t 3 - 12	FW - ml
135	1.1 (max. R _e = 235 Mpa)	t 3 – 12	BW - ml
135	2.2 and lower groups (max. S700MC)	t M1: 3 – 20 t M2: 3 - 12	FW - sl
135 (Robot CLOSS)	2.2 and lower groups (max. S700MC)	t M1: 3 – 20 t M2: 3 - 12	FW - sl
141	8.1 1.4301	t 1,4 – 2,25	FW - sl

3. Welding coordinators:

Work functions - level acc. to EN 15085-2, art. 5.3.1	First name, surname / date of birth	Qualification level
Responsible welding coordinator – A	Michal Kubín / 24.07.1991	6.2.2
1st Deputy of RWC – A	Ing. Jan Tománek / 05.04.1983	6.2.2
Other deputies – B		The second secon
Other deputies – C	Jan Krejča / 28.02.1978	6.2.4

Remarks / Extensions:

- The certificate shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible as well as its use by third parties.
- Changes of supervision staff or welding process shall be announced to the TÜV SÜD Czech immediately.
 This circumstance can cause the dependence of the next certificate continuance on additional conformity assessment.
- TÜV SÜD Czech shall supervise the proper functioning of the Quality System at the manufacturer within one year deadline on the basis of a concluded contract about the controlling activity.
- The certificate can be renewed on demand.
- The certificate shall only be reproduced complete including all annexes.
- The right to use TÜV SÜD Czech certification mark was established to the certificate.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with the requirements of regulations and standards and make those records available to the certification body TÜV SÜD Czech.
- Not specified items (advertising, use of certification mark and certificates) are governed by the General Terms and Conditions for the Certification of Processes and Services, as amended on www.tuvsud.com/cz.